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I, JULIE BILLINGSLEY, TEAM LEADER EXAMINATION SUPPORT AND SALES hereby certify that annexed is a true copy of the Provisional specification in connection with Application No. 2002953528 for a patent by STEVEN JOHN COWEY as filed on 24 December 2002.



WITNESS my hand this
Twenty-fifth day of September 2003

J. Billingsley

**JULIE BILLINGSLEY
TEAM LEADER EXAMINATION
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STEVEN JOHN COWEY

AUSTRALIA

PATENTS ACT 1990

PROVISIONAL SPECIFICATION FOR AN INVENTION ENTITLED:-

"AN IMPROVED VEHICLE LOADING DOCK FENDER ASSEMBLY"

This invention is described in the following statement:-

This invention relates to an improved fender assembly for protecting vehicle loading docks against damage during the loading or unloading of the trailers. The invention however is not restricted to vehicle loading docks and may have application in the marine industry where boats or houseboats dock against a wharf or pontoon, and
5 where relative movement occurs between a fixed surface and a moving surface.

With the introduction of air bag suspension trailers, the rate of damage to truck loading docks and the trailers themselves has increased quite dramatically. The movement of the trailer against the fixed dock as the trailer is unloaded or loaded,
10 can cause quite significant damage to the dock structure and/or rear end of the trailer, thereby escalating the cost of maintenance. It will be appreciated that vehicle trailers which incorporate air bag suspensions can rise and fall quite substantially as the air bags either inflate or deflate, i.e. when the loading on the trailer respectively increases or decreases. For example, during the loading/unloading of freight
15 trailers, it is common practice for forklift vehicles to be driven onto the trailer and as a consequence, the loading on the trailer is dramatically increased. This results in air being dumped from the suspension air bags resulting in a lowering of the trailer. When the fork lift truck is driven off the trailer, the reduction in loading on the trailer results in pressure air being readmitted into the air bags and as a consequence the
20 trailer is caused to rise. This rise and fall movement, with the rear end of the trailer making pressure contact against the dock, can cause a significant amount of damage to the dock structure (or the trailer).

In order to minimise such damage, it is common practice for truck loading docks to
25 have fixed on either side of the dock leveller a solid block of rubber mounted by two bolts which are welded to a mounting surface on the dock. These rubber blocks, however, are fixed with respect to the dock and, in use, tend to deteriorate quite quickly as a result of the loading forces applied thereagainst by the vehicle trailer rear end and the relative movement which occurs between the fixed blocks and the
30 trailer. The damage to the blocks causes the bolts to become exposed and bent.

It would be advantageous to have dock fenders mounted on opposite sides of the dock leveller and which are able to move up and down in unison with the rise and fall of the trailer.

- 5 Broadly according to this invention therefore, a dock fender assembly is adapted for attachment to a fixed support surface on the dock at a predetermined height above the ground, said fender assembly comprising a vertically disposed slidable elongate fender guided for slidable movement along a vertical guide track fixed with respect to the dock support surface, and spring loaded fender restraining means adapted to
10 resist movement of the fender when displaced downwards from a normal at rest position by an externally applied force, wherein the fender is freely slidable upwards along the guide track from its said normal at rest position.

More specifically, according to this invention, a fender assembly for attachment to a
15 fixed support surface of a truck loading dock comprises:

- a mounting frame securable to the support surface in a vertical orientation,
- a fender guide track secured to an extending longitudinally of the front face of the mounting frame,
- a vertically disposed slidable elongate fender or bumper having front and rear
20 faces, guidable for slidable movement along said guide track either upwards or downwards from a normal at rest position on the track,
- a fender restraining means movable between a retracted position in which the fender is retained in its said normal at rest position and an extended position spaced vertically downwards from said retracted position, and
25 bias means operatively associated with said fender restraining means for biasing the latter in the direction of its retracted position,
- arranged so that when an external downwards force is applied to the fender, the fender will slide downwardly along its track against the resistance of the bias means, said fender being freely slidable upwards along the track from its said normal at rest
30 position.

Preferably the fender restraining means comprises a vertically slidable U-shaped rod which straddles the mounting frame and has a pair of upstanding legs extending along opposite sides of the fender, and a bridging portion extending across the underside of the fender in contiguous or near contiguous relationship therewith, said
5 bridging portion having an abutment fast therewith in abutting relationship with the underside of the fender whereby any downwards movement of the fender causes simultaneous downward movement of the U-shaped rod, wherein each said upstanding leg supports and locates a compressible coil spring extending along its length.

10

Preferably the fender is a solid rubber block which has a T-shaped key-way extending along its rear face, centrally thereof, said key way engaging a complementary shaped track on the mounting frame.

15 Preferably the mounting frame comprises a flat planar plate or a channel section plate which is fixed to a dock mounting surface by means of welding.

Desirably the U-shaped rod is guided for vertical sliding movement with respect to the mounting frame by means of pair of tubular sleeves fixed on opposite sides of the
20 mounting frame adjacent the bottom corners thereof, each said upstanding leg passing through a respective said sleeve, with each of the coil springs having its lower end abutting against the upper end of its associated sleeve.

Preferably the upper end of each upstanding leg is threaded and threadably receives
25 a retention nut against which the upper end of a respective spring abuts.

Desirably there are two fender assemblies, one on each side of the dock leveller of the dock. The dock leveller normally includes a hinged flap pivotal between a
30 depending out-of-use position and a raised substantially horizontal position where it bridges a platform on the dock and the rear end of the trailer.

In use, with the trailer backed up against the dock and its rear end making pressure contact against the fenders, any rise or fall movement of the trailer will cause the fenders to rise or fall respectively in unison. Any relative movement between the fenders and the trailer rear end is avoided.

5

In order to more fully describe the present invention, a preferred embodiment thereof is described hereunder in some further detail wherein:

Figure 1 is a perspective view of a truck loading dock having a pair of fender units made in accordance with the present invention mounted adjacent opposite sides of the dock leveller;

10

Figure 2 is a fragmentary perspective view of the assembly shown in Figure 1; Figure 3 is a perspective view of part of the assembly shown in Figure 1 with a vehicle trailer abutting against the fenders, with the dock leveller in its raised position;

15

Figure 4 is a perspective view of one of the fender units shown in Figures 1 and 2, while;

Figure 5 is a perspective view of the fender unit shown in Figure 4, in a downwardly displaced position.

20

Referring to Figures 1 to 3 of the accompanying drawings, there is shown a truck loading dock 10 which typically includes a pivotal dock leveller 11 and a pair of fender units 12 mounted on opposite sides of the leveller 11. The dock leveller, when in use, is in a raised substantially horizontal position where it bridges between the dock platform and the rear end of the vehicle trailer (as shown in Figure 3).

25

Each fender unit 12 has a planar attachment plate 13 which is fixed to a vertical support surface on the dock by means of welds, a solid rubber fender 15 guided for vertical sliding movement with respect to the mounting plate 13, and a spring loaded restraining mechanism which supports the fender 15 in a normal at rest position on the frame at a predetermined height above the ground and which resists any movement of the fender 15 downwards from its normal at rest position.

30

As shown in Figures 4 and 5 of the drawings, the fender 15 is slidable along a track 19 which is fixed to the front face of the mounting plate 13 centrally thereof, the track 19 engaging within a complementary shaped key way 21 formed in the rear face of the block 15 and which extends between its top and bottom ends. The fender
5 restraining mechanism, in this embodiment, comprises a U-shaped rod 23 which straddles the fender 15 with its two spaced apart upstanding legs 24 extending along opposite sides of its associated fender 15, with the upstanding legs 24 being joined by a bridging portion 25 which extends across the underside of the fender 15, the
10 bridging portion 25 having a fender abutment member 26 against which the underside of the fender rests when the fender is in its normal at rest position. Each of the upstanding legs 24 locates and supports a compression spring 27 which has its lower end abutting against a short length tubular sleeve 28 welded to a bottom corner of the attachment plate 13 and its upper end abutting against a retention nut 29 which is threaded onto the upper end of the rod 24. This also provided
15 adjustment of the spring pressure.

The installation of the fender units 12 to the dock is quite simple. The mounting plate 13 together with the fender restraining mechanism is fixed to a support surface on the dock at the required location and thereafter the sliding fender 15 is simply slid
20 onto its track 19 from the top thereof.

In use, when a trailer is backed up against the dock with its rear end making pressure contact against the fenders 15, any up or down movement of the trailer will cause simultaneous up or down movement of the fenders 15. While the fenders 15
25 are free to move upwards from their normal at rest position, any downwards movement therefrom is resisted by the compression springs 27. This ensures that if the trailer moves away from the dock with the fenders 15 displaced downwards, they will return automatically to their normal at rest positions. If a similar situation occurs where the fenders 15 are displaced above their at rest positions, the fenders 15
30 return to their normal at rest positions under their own weight.

It would of course be appreciated that a number of alterations or modifications may be made to the sliding dock fender units without departing from the true spirit or scope of the present invention. For example the coil springs 27 need not necessarily be mounted adjacent opposite sides of the fender blocks 15 and could, for example,
5 be mounted rearwardly thereof. In addition the interengagement of the fender block 15 and its guide track 17 on the mounting frame can be effected in a number of different ways; however these and other variations will be seen to clearly lie within the scope of the present invention.

10 A brief consideration of the above described embodiment will indicate that the invention provides for a very simple, inexpensive, and easily installed sliding fender unit which is particularly suited for protecting loading docks against damage from air bag suspension trailers which undergo quite significant vertical movement with respect to the dock during unloading/loading thereof. The fender unit of the present
15 invention consists essentially of only two moving components which are designed to be substantially damage resistant.

DATED this 24th day of December, 2002.

20 STEVEN JOHN COWEY
By his Patent Attorneys
MADDERNS



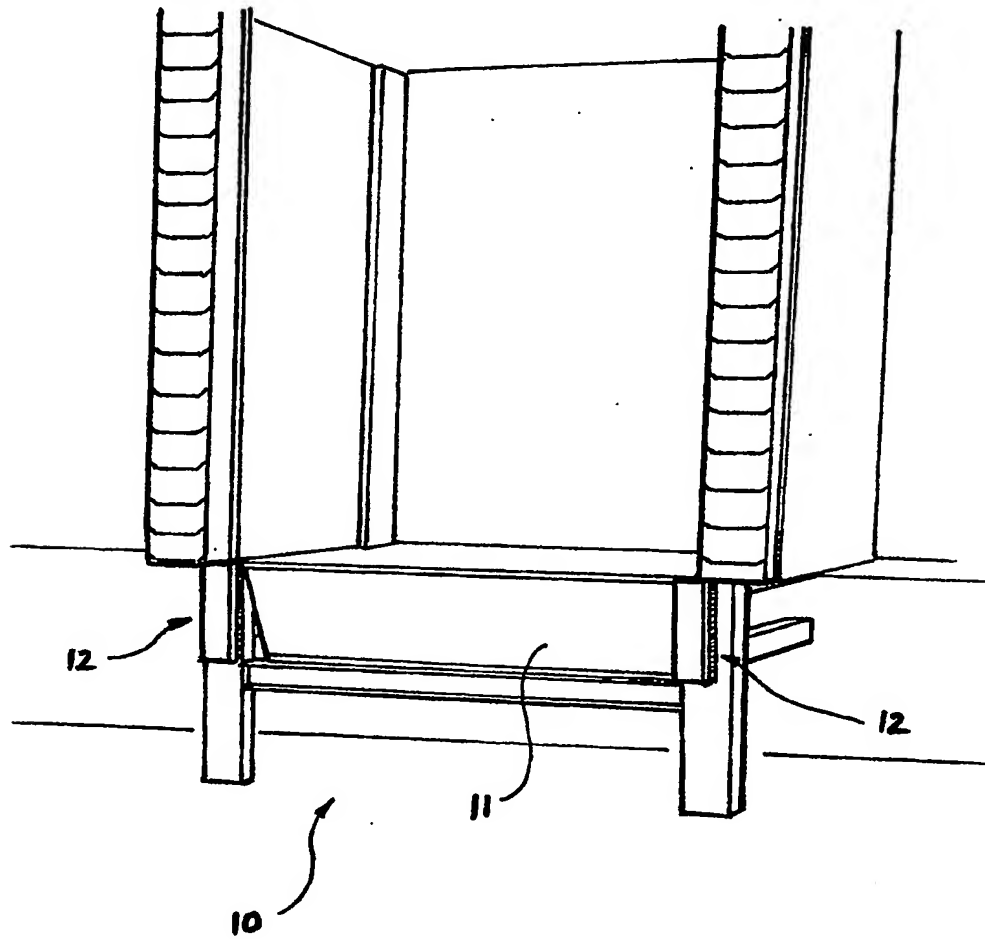


Fig 1

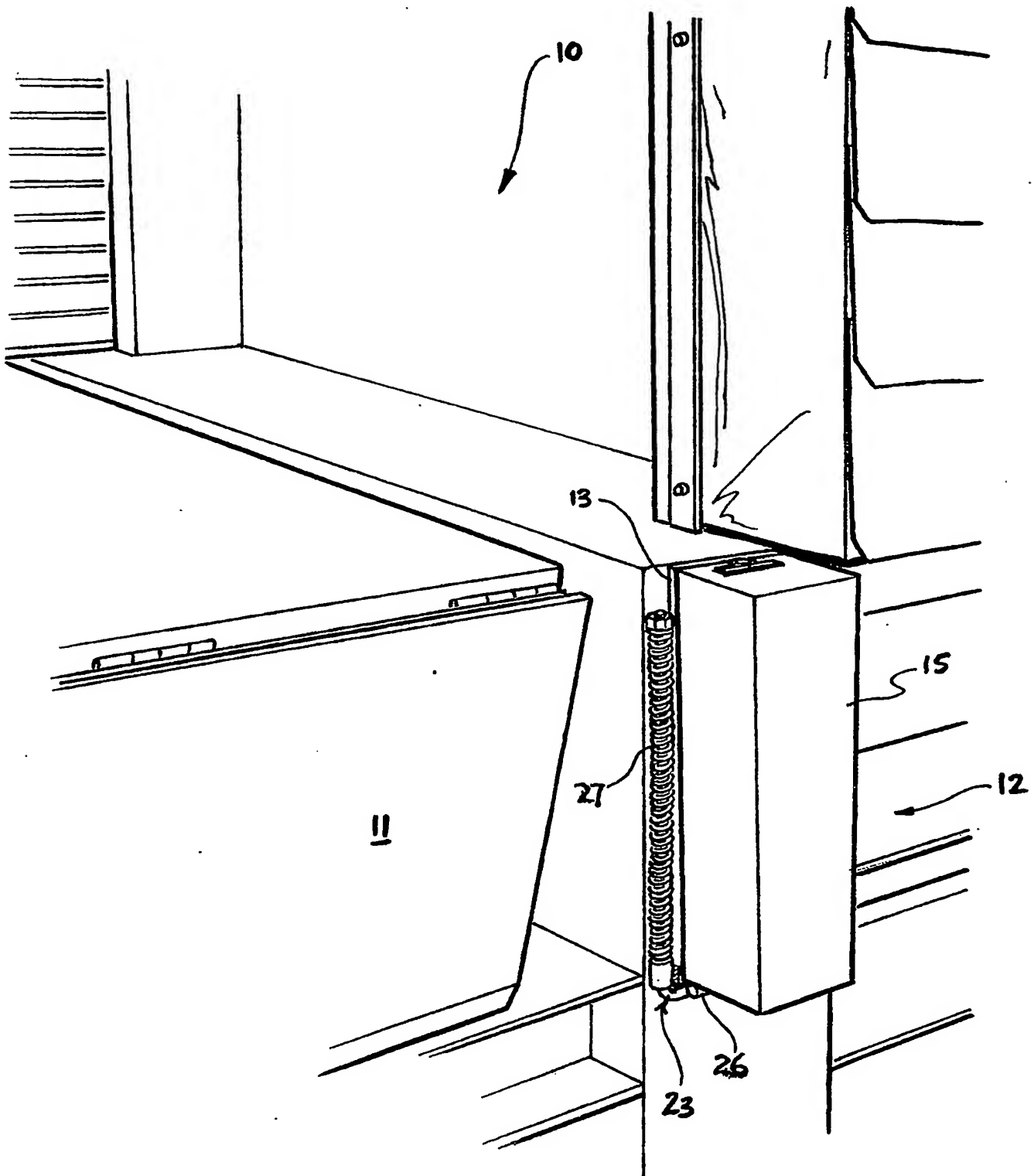


Fig 2

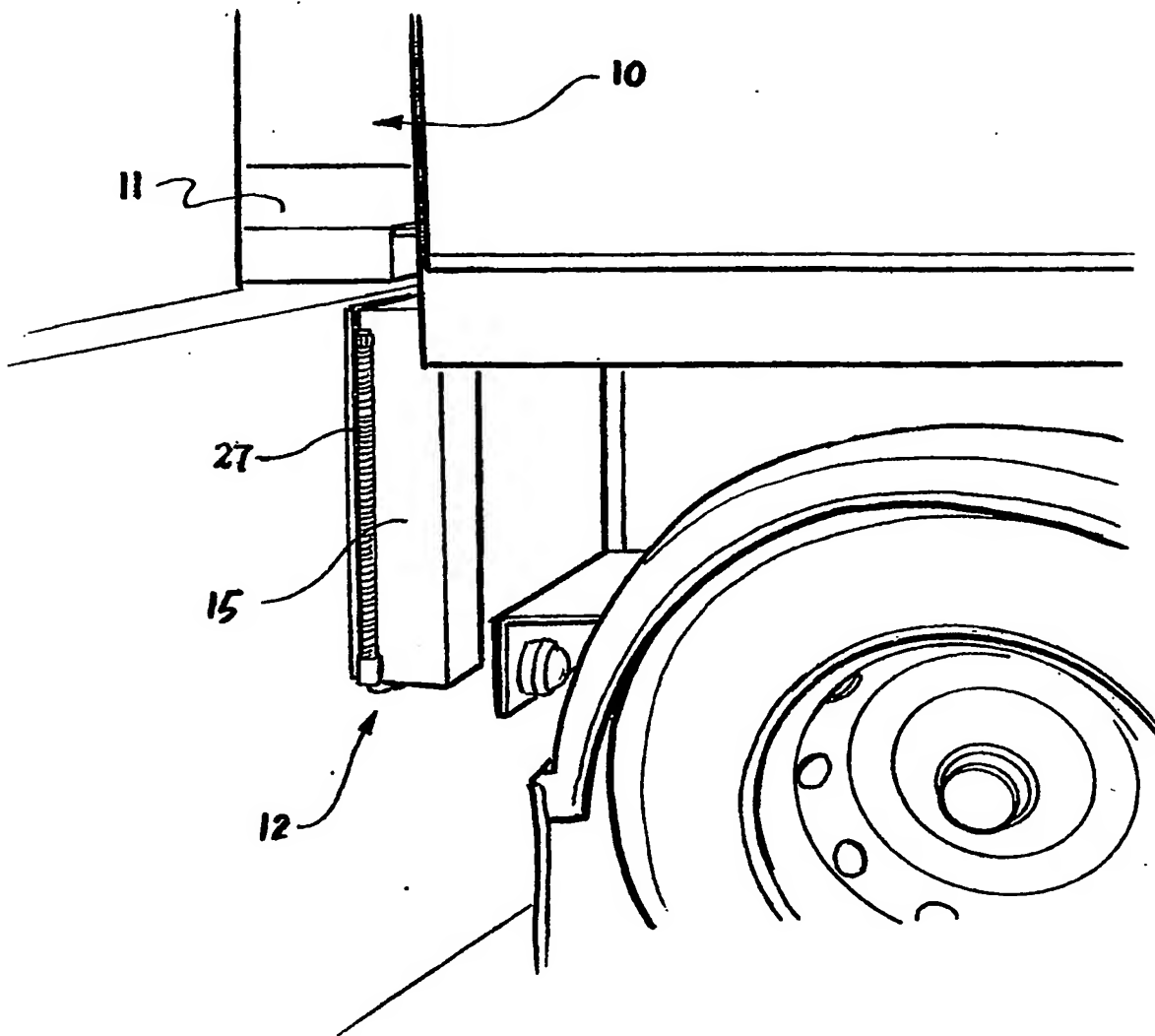


Fig 3

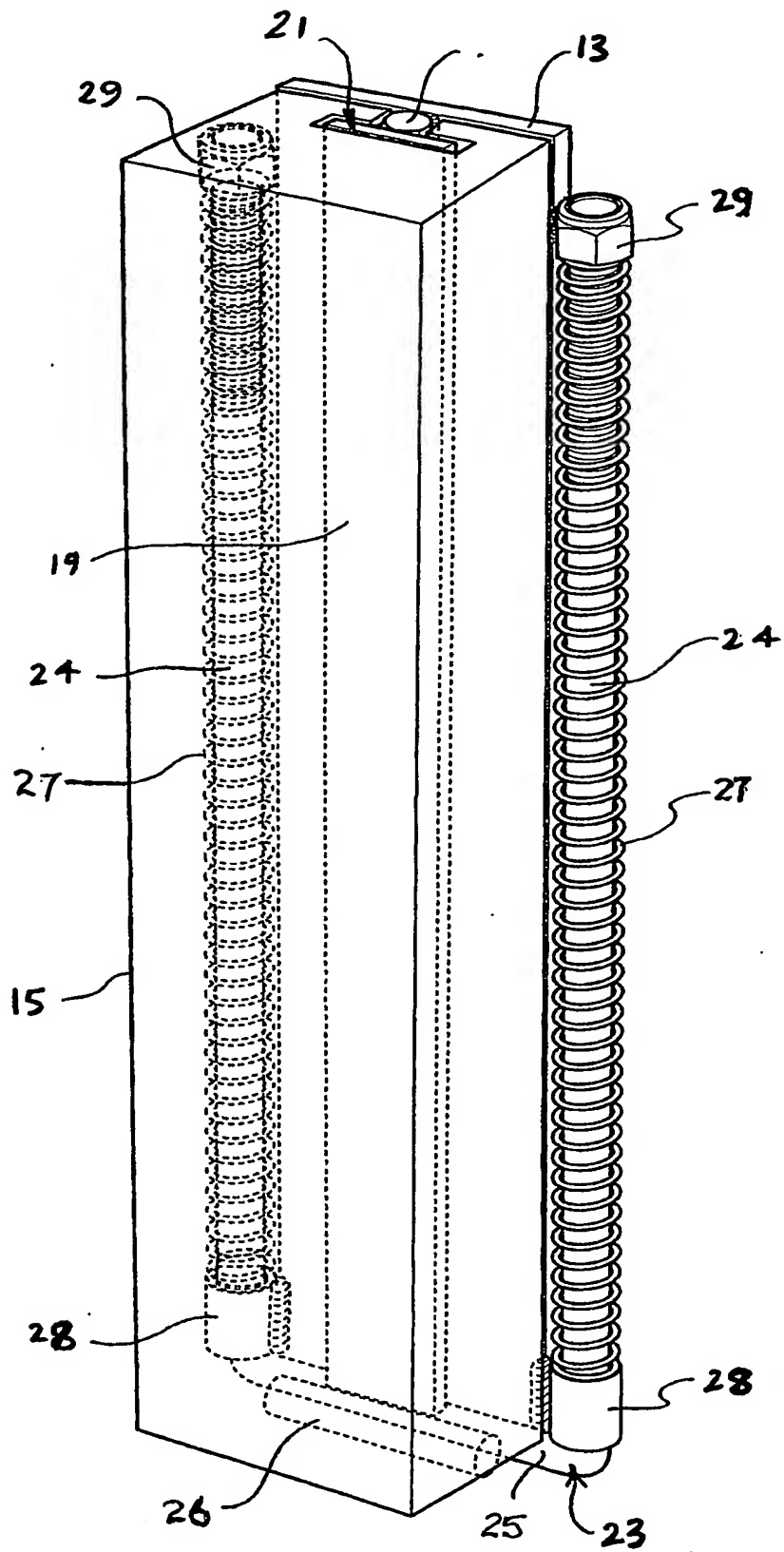


Fig 4

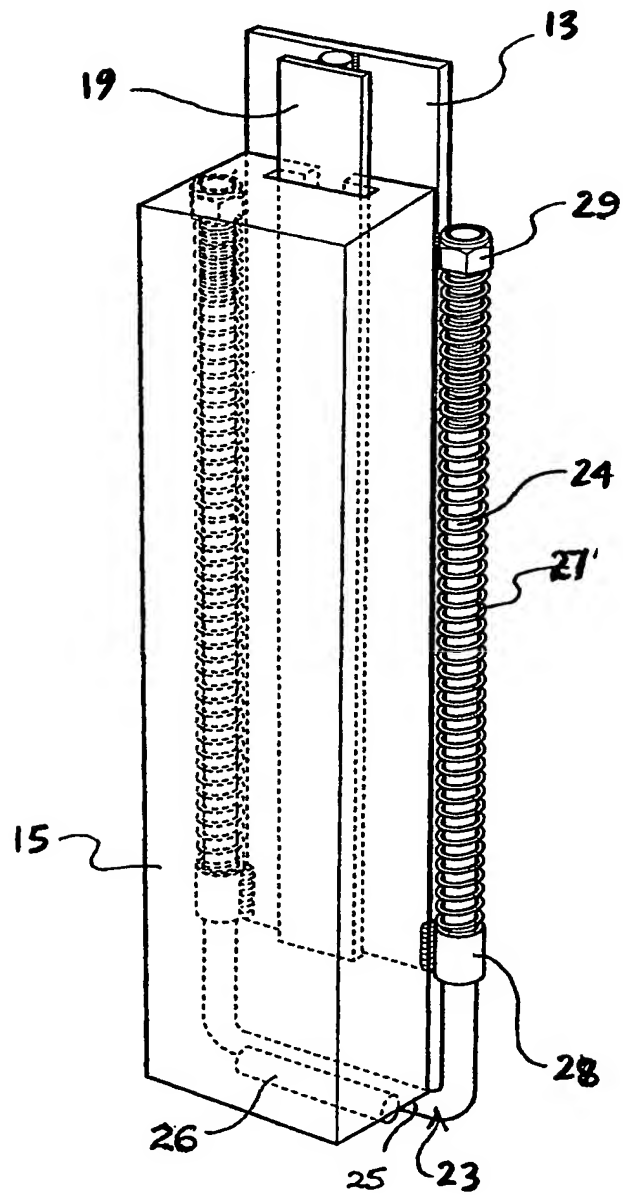


Fig 5

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